

To check the cutting depth is calibrated correctly:

Step 1:

Set the milling depth adjustment knob to 19 (maximum)

Holding the Top Handle pull the Baseplate toward you to reveal the cutting blade. Ensure that the blade tooth is rotated so as to be in line with the small notch in the center of the faceplate

With the Top Handle pulled back as far as possible measure the distance from the surface of the Faceplate to the cutting blade tooth. This distance should be 19mm. If it is 19mm the cutting depth calibration is correct. If it is not, Follow step 2

Step 2:

Undo the locking nut on the cutting depth *fine adjustment bolt* using a spanner. Turn the cutting depth *fine adjustment bolt* anti-clockwise a few turns.

Set the Cutting Depth Adjustment knob to 19 (maximum)

Holding the Top Handle pull the Baseplate toward you to reveal the cutting blade. Ensure that the blade tooth is rotated so as to be in line with the small notch in the center of the Faceplate

With the top handle pulled back as far as possible measure the distance from the surface of the Faceplate to the cutting blade tooth. Now gently adjust the *Fine Adjustment Knob* clockwise or anti-clockwise until the distance from the Faceplate to the cutting to cutting blade tooth is 19mm

Re-tighten the locknut of the *fine adjustment bolt*. The Cutting Depth is now calibrated.

To set a cutting depth other than those marked on the Cutting Depth Knob:

Set the cutting depth knob to the closest number to which you wish to cut. E.g. set the cutting depth knob to 12 if you want to set a cutting depth of 10mm.

Undo the locking nut on the cutting depth *fine adjustment bolt* using a spanner.

Holding the Top Handle pull the Baseplate toward you to reveal the cutting blade. Ensure that the blade tooth is rotated so as to be in line with the small notch in the center of the faceplate.

With the Top Handle pulled back as far as possible measure the distance from the surface of the Faceplate to the cutting blade tooth. Now gently adjust the *Fine Adjustment Knob* clockwise or anti-clockwise until the distance from the Faceplate to the cutting tooth matches that which you wish to cut to.

Re-tighten the locknut of the *Fine Adjustment Knob*. The Cutting Depth is now set to your desired depth. To re-set the cutting depth to its factory standard follow Step 2.